

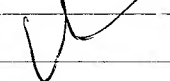
Work Order ID 87959

87959

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July-20-12 7:42:55 AM

Item ID: D2965 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cap, 105 Skidtube
 Start Date: 7/20/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 7/20/12 Req'd Qty: 2.00 *2* Customer:
 Reference: rework - paint

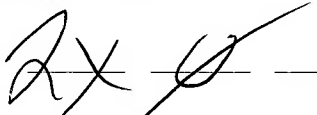
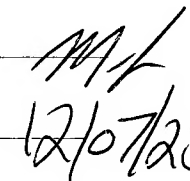
Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2965	Rev B

150 Powdercoat 0.00
150
 Powdercoat Memo 0.00
 Powder Coating Pull from stock:
 2 x D2965 B80089
 re-powder coat sandtex grey
 Mask as per Dwg D2965 Powder To match Skidtube (Ref: 4.3.5.x) as per QSI
 005 4.3 START TIME: 10:05 FINISH TIME: 10:30 OVEN TEMPERATURE: _____

160 QC3- Inspect Part Finish 0.00
160
 QC Memo 0.00
 Quality Control

  12/07/20

2v f all u/07/23

W121279

32001

70-30

Work Order ID 87959

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC5- Inspect part completeness to step on W/O	0.00							
180						2	0	12/12/22	
QC	Memo	0.00							
Quality Control									
190	Identify as per dwg & Stock Location: <u>FP-1</u>	0.00							
190						12	0	12/10/22	
Packaging	Memo	0.00							
Packaging	re-identify using new b/n								
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

12/17/24
 MC012103123

Picklist Print

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Work Order ID: 87959

Parent Item: D2965

Parent Item Name: Cap, 105 Skidtube

Start Date: 7/20/12

Required Date: 7/20/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: A00.05.31New Issue EC
IPP Rev:Added Turning as per Rev B 06-12-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2965 Cap, 105 Skidtube		Manufactured	No				Each	42.0000		2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FP002		42							
				71371		4							
				80089		38							

PORT HADLOCK, WA

1:2

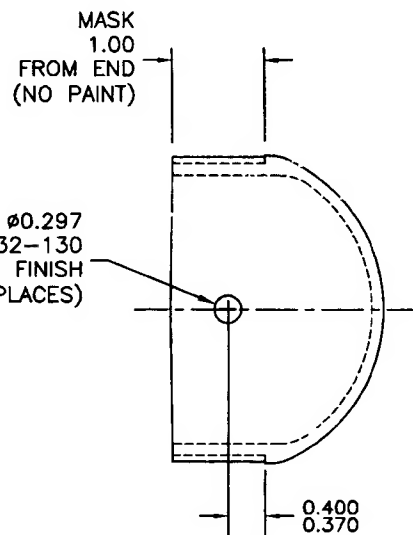
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DART

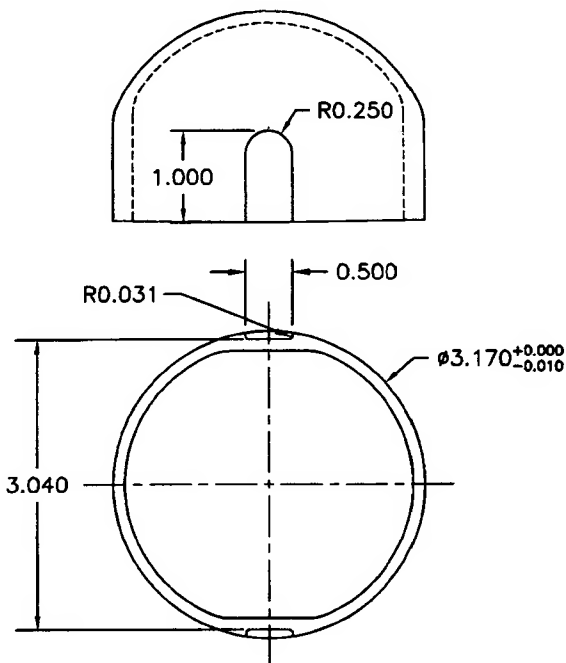
RELEASED

06.12.12

DESIGN	AP	DRAWN BY	AP	DART AEROSPACE USA, INC.	REV. B
CHECKED	AP	APPROVED	AP	PORT HADLOCK, WA	SHEET 2 OF 2
DATE	06.11.01	TITLE	CAP	DRAWING NO. D2965	SCALE 1:2



D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL: MAKE FROM D2965 CAP
- 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES